



### **PLASTIC ADDITIVES**







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# Who We Are

Greenchemicals S.r.l. is an Italian company highly specialized in flame retardant additives, with a particular focus on the development of halogen-free formulations and those with low environmental impact. Greenchemicals S.r.l. has always been considered a reliable global partner in the field of plastic additives.

Greenchemicals' products comply with REACH, CLP. SVHC, Food contact, ROHS requirements, if applicable.

### **ABOUT GREENCHEMICALS**

- · Founded in 2010 by Micaela Lorenzi
- · Headquarters in Desio Italy; fully owned companies: Polichem S.r.l. (Garlasco, ITALY) and **Greenchemicals SA** (Lugano, SWITZERLAND)



· Specialized in flame retardant formulations, it represents a reliable partner for plastic additives worldwide

### MAIN FIELDS OF APPLICATION:

- · XPS, EPS, X-EPS
- · XPE, XPU
- · Engineering Thermoplastics
- · Reactive flame retardants

### **OTHER PRODUCTS:**

- · Antioxidants
- · Uv
- · Processing aids
- · Color masterbatches

### **GC - VISION**

### Develop and promote performing solutions:

- · Fire performance and thermal stability
- · Superior Environmental and health profile (more sustainable with halogen free solutions)
- · Compatibility with polymeric matrix
- · Cost / Performance



### **QUALITY MANAGEMENT** SYSTEM

Greenchemicals decided to adopt Quality Management System (QMS) in compliance with ISO 9001 STANDARD to improve all activities associated with the quality.

Greenchemicals has always supported agile working methods such as smart working, part time and flexible work schedules in order to allow for a better family management.



### **GC - PHYSICAL FORMS**

- Masterbatches
- · Cold Extruded
- · Powder Blends
- Compacted Blends
- **Pellets** 
  - Liquid Dispersions

### In 2024 Greenchemicals acquires



### **MEMBERSHIP:**



# Flame Retardant Mechanism

Flame retardants are substances which may reduce flammability of materials by interaction with the fire cycle (FIGURE 1) in order to prevent, delay or stop it. Flame retardants act at different stages, depending on their chemical basis.

### COMBUSTION

Combustion is a chemical reaction of oxidation that involves heat, flames and smoke/gases with generation of high energy radicals.

CO + OH•  $\rightarrow$  CO2 + H• RCH3 + OH•  $\rightarrow$  RCH2• + H2O RCH2• + O2  $\rightarrow$  RCHO + OH• H• + O2  $\rightarrow$  OH• + •O•



The fire starts with an ignition source put on a combustible item. Solid materials do not burn directly, they are degradated by heat due to Pyrolysis: polymer's long-chain molecules are decomposed into smaller ones, with the emission of flammable gases in the Gas Phase and the formation of inert carbonised material in the Condensed Phase, char. (FIGURE 2) In the gas phase visible flames are generated by reaction of flammable gases with oxygen. High energy exothermic chemical reactions take place and generate heat energy that supports combustion.



### **FLAME RETARDANTS**

Flame retardants prevent or even suppress the process of combustion during a particular phase of the fire cycle: heating, decomposition, ignition, flame spread.

Flame retardant action can be physical or chemical (FIGURE 3).

MECHANISM	WAY	EFFECT
WATER VAPOR	PHYSICAL	Cooling Release of water vapor
GAS PHASE	CHEMICAL	Release of inert gases
CHAR	CHEMICAL / PHYSICAL	Cooling Char Layer
INTUMESCENT	CHEMICAL / PHYSICAL	Cooling Expanded Char Layer
DRIPPING	CHEMICAL	Polymer Chain Scission

### **CHEMICAL REACTION CAN OCCUR:**

- In the gas phase by cooling the system and reducing flammable gases.
- In the condensed phase by generation of a char layer providing a barrier against the heat source

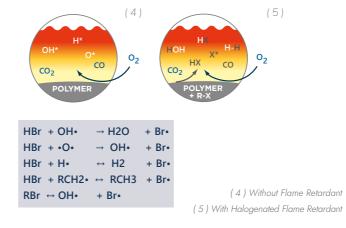
### PHYSICAL ACTION CAN TAKE PLACE BY:

- Cooling: release of water that cools the underlying substance
- Coating: formation of solid or gaseous layer that protects material
- · **Dilution**: dilution of the fuel by formation of non-combustibile gas

### Mechanism:

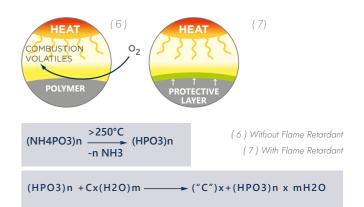
### 1. GAS PHASE

Brominated flame retardants interrupt the radical chain mechanism of the combustion process in the gas phase thanks to generation of lower energy halogen radicals and dilution of flammable gases.



### 2. CHAR

Flame retardancy is obtained by formation of a solid charred surface layer of phosphorus compounds. The flame retardant is transformed into phosphoric acid by thermal degradation in the condensed phase, and water is released from the substrate in the solid phase developing protective layer: char.



### 3. INTUMESCENT

Intumescent mechanism provides efficient flame retardancy to polymers who do not contain heteroatoms in the chain. Char layer is not sufficient and a foaming agent is required to obtain a voluminous protective layer. Intumescent flame retardant systems consist of:

- · Carbon agent · Acid based on phosphorous
- · Compound containing nitrogen

# H<sub>2</sub>N N NH<sub>2</sub> D<sub>2</sub> N<sub>2</sub> + H<sub>2</sub>O NH<sub>2</sub> HEAT HEAT HEAT HEAT CHAR INTUMESCENT CHAR

### 4. DRIPPING

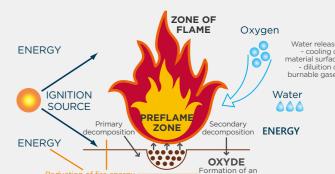
Flame retardant decomposes into radical species that cut polymers chains and cause dripping of the polymer. The reaction is endothermic.



### 5. WATER VAPOUR

Flame retardancy is provided by water release. Endothermic reaction cools material surface and dilute burnable gases with formation of a charred layer.

 $2Al(OH)_3 \longrightarrow Al_2O_3 + 3 H_2O$   $Mg(OH)_2 \longrightarrow MgO + H_2O$   $2 AlOOH \longrightarrow Al_2O_3 + H_2O$ 



# **Antioxidants**

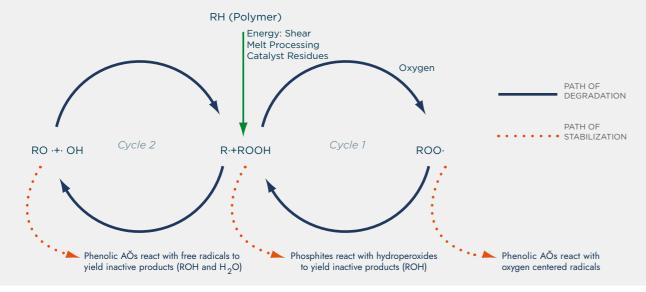
# Uv Absorbers / Light Stabilizers

### **ANTIOXIDANTS CYCLE**

Weathering of polymers is caused by absorption of UV lights, which results in radical initiated auto-oxidation by contact with atmospheric oxygen and generation of free radicals such as **R**\*, **RO**\*, **ROO**\*, **HO**\*.

These free radicals further react with atmospheric oxygen to produce more and more free radicals.

Antioxidants inhibit the formation of free radicals, enhancing the stability of polymers against light and heat, by termination of the oxidation reactions that involve polymers:



### **PRIMARY**

Hydrogen-donating antioxidants (AH), such as hindered phenols, quinone based compounds, piperidinoxyl based compounds and secondary aromatic amines, inhibit oxidation by competing with organic substrate (RH) for peroxy radicals, thereby interfering with the chain propagation step.

### **SECONDARY**

Secondary antioxidants based on phosphites (A) or sulphides like dialkyldithiocarbamates, dialkyldithiophosphates and thiobisphenolates (B) prevent peroxide radicals formation as they decompose hydroperoxides.

ROOH + P(OR1)3 
$$\rightarrow$$
 ROH + O=P(OR1)3

POOH + R-S-R  $\rightarrow$  P-OH + R-S-R

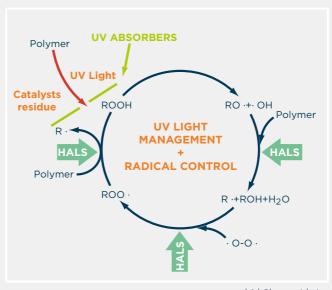
POOH + R-S-R  $\rightarrow$  P-OH + R-S-R

### **UV STABILIZERS**

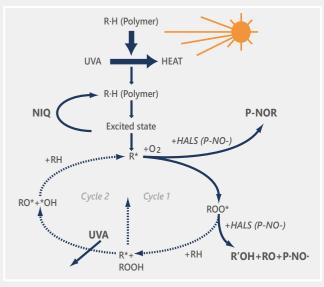
UV stabilizers are chemical compounds capable of interfering with the physical and chemical processes of light-induced degradation.

They prevent the formation of free radicals that can be generated by interaction of UV radiation with tertiary carbon bonds in polymer chain structures or with aromatic rings.

They can act in different ways:







(2) Light stabilizer mechanism

### **UV ABSORBERS**

UV absorbers act by absorbing the UV radiation and dissipating the resulting energy in a non-photosensitizing way, such as heat, by intramolecular proton transfer.

### **QUENCHERS**

They are energy transfer agents, they deactivate excited states of chromophoric groups in polymers before bond scission can occur, by energy transfer process or chemical and/or physical deactivation.

### **HINDERED AMINES**

They are derivatives of 2,2,6,6-tetramethylpiperidine and they slow down the photochemically initiated degradation reaction through a cyclic process. They scavenge radicals by the formation of nitroxyl radicals (R-O·) that combine with free radicals in polymers generating aminoether molecules. These will then react with peroxides regenerating the nitroxyl radicals.

# Plastic Additives

# THE RANGE



### Halogen Free Flame Retardants

P halogett riee rialite Relatoutils				
PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA	
GC MELAMMINA Melamine  CAS n. 108-78-1  PHYSICAL FORM: GR, PW	NH <sub>2</sub> N N H <sub>2</sub> N N NH <sub>2</sub>	Polyolefins - Polyurethanes.  PP, PE, PU, Textile, Coatings.	M.P./S.R Viscosity 354°C	
GC MC series & GC MCA granular Melamine Cyanurate  CAS n. 37640-57-6 PHYSICAL FORM: GR, PW	$ \begin{array}{ccccc} O & & & & & & & & \\ NH & & & & & & & & \\ NH & & & & & & & & \\ NH & & & & & & & & \\ NH & & & & & & & & \\ NH_2 & & & & & & & \\ NH_2 & & & & & & \\ NH_2 & & & & & & \\ \end{array} $	Engineering Thermoplastics. PA, Polyesters.	M.P./S.R Viscosity Decomposition T. > 350°C  ———————————————————————————————————	
GC APP II Ammonium Polyphosphate  CAS n. 68333-79-9  PHYSICAL FORM: GR, PW	NH <sub>4</sub> +-O-P-O-P-O-P-O-NH <sub>4</sub> + NH <sub>4</sub> +-NH <sub>4</sub> + NH <sub>4</sub> + NH <sub>4</sub> +-NH <sub>4</sub> + NH <sub>4</sub> +-NH <sub>4</sub> + NH <sub>4</sub> + NH <sub>4</sub> +-NH <sub>4</sub> + NH <sub>4</sub> + NH <sub>4</sub> + NH <sub>4</sub> +-NH <sub>4</sub> + NH	Polyolefins- Polyurethanes - Engineering Thermoplastics.  PA, PP, PU, Polyesters.	M.P./S.R Viscosity Decomposition T. > 275°C	
GC MPP Melamine Polyphosphate  CAS n. 218768-84-4 PHYSICAL FORM: GR,PW	HO P O H  (a) O (b) NH <sub>3</sub> N NH <sub>2</sub> N NH <sub>2</sub>	Polyurethanes - Engineering Thermoplastics. PA, Epoxy, PU, Polyesters.	M.P./S.R Viscosity  Decomposition T. > 300°C  ——————————————————————————————————	
GC MP Melamine Phosphate  CAS n. 41583-09-9 PHYSICAL FORM: GR, PW	H <sub>2</sub> N N NH <sub>2</sub> OH OH NH <sub>2</sub> OH OH OH	Polyolefins- Polyurethanes - Engineering Thermoplastics.  PA, Epoxy, PU, PP, Polyesters.	M.P./S.R Viscosity  Decomposition T. > 300°C   TGA: 1% @ 215°C 2% @ 235°C 5% @ 260°C	
GC MPF Melamine Pyrophosphate  CAS n. 15541-60-3  PHYSICAL FORM: GR, PW	NH <sub>2</sub> OH	Polyolefins- Polyurethanes - Engineering Thermoplastics.  PA, Epoxy Resins, PU, Polyesters, PP.	M.P./S.R Viscosity  Decomposition T. > 300°C   TGA: 0,5% @ 300°C  5% @ 350°C	
GC TPP Triphenyl Phosphate  CAS n. 115-86-6  PHYSICAL FORM: FLAKES, PW	Ph O-P=O Ph	Engineering Thermoplastics.  PC/ABS, PPO/HIPS, PVC, RUBBER, Epoxy Resin, Phenolic Resin, Acetalic Resin.	M.P./S.R Viscosity 47,5-49,5°C  TGA: 1% @ 198°C 5% @ 231°C 10% @ 247°C	
GC BDP Bisphenol A bis(diphenylphosphate)  CAS n. 5945-33-5  PHYSICAL FORM: LIQ		Polyurethanes - Engineering Thermoplastics.  PC, PC/ABS, ABS, SAN, Polyesters, PPO, PU.	M.P./S.R Viscosity 120 cps a 80°C TGA: 1% @ 255°C 5% @ 372°C 10% @ 398°C	



# Halogen Free Flame Retardants

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity
PRODUCT NAME	CHEMICAL FORMULA	AFFEICATIONS	TGA
GC RDP Reaction mass of 3-[(diphenoxyphosphoryl) oxy]phenyl triphenyl 1,3-phenylene bis (phosphate) and tetraphenyl 1,3-phenylene bis(phosphate) EC n. 701-337-2 PHYSICAL FORM: LIQ	Ph O Ph O Ph O Ph O Ph O Ph O O Ph O O Ph O O O O	Polyurethanes - Engineering Thermoplastics. PC/ABS, PPO/HIPS, TPU, PU.	M.P./S.R Viscosity 500-800 cps a 80°C TGA: 2% @ 290°C 5% @ 325°C 10% @ 360°C
GC TEP Triethyl Phosphate  CAS n. 78-40-0  PHYSICAL FORM: LIQ	O H <sub>3</sub> C O-P-O CH <sub>3</sub> O CH <sub>3</sub>	Polyurethanes. PU.	M.P./S.R Viscosity 5 mPars5 mPars
GC FOS 65 Isopropylated Triaryl phosphate  CAS n. 68937-41-7 PHYSICAL FORM: LIQ		Polyolefins - Engineering Thermoplastics.  PVC, Phenolic, PU, Epoxy resins.	M.P./S.R Viscosity 64-76 cps  TGA: 1% @ 197℃ 5% @ 217℃ 10% @ 235℃
GC FOS 35 Isopropylated Triaryl phosphate  CAS n. 68937-41-7  PHYSICAL FORM: LIQ		Polyurethanes - PVC - Epoxy resins - Vinyl polymers.	M.P./S.R Viscosity 42-50 cps
GC FOS 95 Isopropylated Triaryl phosphate  CAS n. 68937-41-7  PHYSICAL FORM: LIQ		Polyurethanes - PVC - Epoxy resins - Vinyl polymers.	M.P./S.R Viscosity 95-114 cps
GC FOS 95 PLUS Isodecyl Diphenyl Phosphate  NEW  PHYSICAL FORM: LIQ		PC, PVC, PVA, CA, CAB, CN, EC, epoxy, phenolic resins, acrylic resins.	M.P./S.R Viscosity Viscosity @25°C  20 - 30 mPa.s
GC TCP Tricresyl Phosphate  CAS n. 1330-78-5 PHYSICAL FORM: LIQ		Polyolefins. PE, PVC, Rubber, Wire&cables.	M.P./S.R Viscosity 55-70 mPars
GC DICUMENE 90 Dicumene  CAS n. 1889-67-4 PHYSICAL FORM: PW	CH <sub>3</sub> CH <sub>3</sub> CH <sub>3</sub>	Polyolefins - Engineering Thermoplastics. FR synergist.	M.P./S.R Viscosity 100-110°C

	M.P./S.R Viscosity			
PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	TGA	
NOFIA HM1100, HM9000, HM7000 & HM5000 Polyphosphonate  CAS n. 68664-06-02  PHYSICAL FORM: GR, PW	nofic Phalogen free POLYMERIC RET AND	PET - PTT - PBT - PLA - PC - TPU - TPEE.	M.P./S.R Viscosity Decomposition T. > 350°C	
NOFIA CO6000 Polyphosphonate-co-carbonate  CAS n. 77226-90-5 PHYSICAL FORM: GR	NO FICE MALOGEN FREE POLYMERIC	PC - PC blends.		
NOFIA OL1000 Phosphonate Oligomer  CAS n. 68664-06-02 PHYSICAL FORM: GR	nofic MALOGEN FREE POLYMERIC RET MO	UP - Epoxy - Polyurethane and Polyurea.		
GC DOPO 9,10-Dihydro-9-oxa-10- phosphaphenanthrene 10-oxide  CAS n. 35948-25-5 PHYSICAL FORM: PW, FLAKES	P-O HÖ	Engineering Thermoplastics.  Epoxy, PU, PA, Polyesters. Reactive Flame Retardant.	M.P./S.R Viscosity 117-120°C	
GC DOPO HQ 10-(2,5-Dihydroxyphenyl)-10H-9-oxa-10- phospha-phenantbrene-10-oxide  CAS n. 99208-50-1 PHYSICAL FORM: PW	O=P-O HO—OH	Epoxy resins, Engineering polymers.  Reactive Flame Retardant.	M.P./S.R Viscosity 245°C	
GC RE DDP 2-(10-oxo-10H-9-oxa-10-phosphaphenanthren-10-ylmethyl)succinic acid  CAS n. 63562-33-4  PHYSICAL FORM: PW	OH OH OH	PU - PA - Polyesters.  Reactive phosphorous flame retardant for PU, PA, Polyesters.	M.P./S.R Viscosity 197°C	
GC P LINK 3-(hydroxyphenylphosphinyl)propanoic acid  CAS n. 14657-64-8  PHYSICAL FORM: PW	OH OH	<b>PE - PA.</b> Reactive phosphorous flame retardants for PE, PA and Polyesters polymerization.	M.P./S.R Viscosity 158-162°C	
GC HFR 693 Hexaphenoxycyclotriphosphazene  CAS n. 1184-10-7 PHYSICAL FORM: PW		PC - PC/ABS - Polyesters.  HF polymeric system for PC, PC/ABS and Polyesters.	M.P./S.R Viscosity 110-117°C	



# Flame Retardants - New Solutions

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC MAGNESIO IDROSSIDO Magnesium Hydroxide  CAS n. 1309-42-8 PHYSICAL FORM: GR, PW, MB	НО ОН	PP - PE - PS - PA - PET.	M.P./S.R Viscosity 350°C  TGA: 1% @ 362°C 5% @ 388°C 10% @ 404°C
GC ZnBO3 - 4 GC ZnBO3 - 8 Zinc Borate  CAS n. 138265-88-0 PHYSICAL FORM: PW, COMPACTED	О <sup>-</sup> — В	Polyolefins - Polyurethanes- Engineering Thermoplastics.  Synergist suitable for PVC, Polyolefins, PA, Rubber. GC ZnBO3 - 8: especially suitable for films.	M.P./S.R Viscosity 890°C  TGA: 1% @ 282°C 5% @ 388°C 10% @ 425°C
GC KSS Reaction mass of dipotassium 3,3'-sulphonylbis(benzenesulphonate) and potassium 3-(phenylsulphonyl) benzene sulphonate EC n. 915-932-1 PHYSICAL FORM: PW	Ors - Ors O	Engineering Thermoplastics.  Flame retardant suitable for transparent PC at very low dosage.	<b>TGA:</b> 1% @ 425°C 5% @ 452°C 10% @ 468°C
GC TRIOSSIDO DI ANTIMONIO Antimony Trioxide  CAS n. 1309-64-4  PHYSICAL FORM: PW	o≠ <sup>Sb</sup> o Sb o	Polyolefins - Polyurethanes - Engineering Thermoplastics.  Synergist for brominated flame retardant suitable for plastics and textiles.	M.P./S.R Viscosity 656°C
GC NATO Sodium Antimonate  CAS n. 15432-85-6 PHYSICAL FORM: PW	Na <sup>+</sup> Na <sup>+</sup> Na <sup>+</sup> O <sup>-</sup> —Sb=O   O	Synergist for brominated flame retardant, low acidity, indicated for PC and Polyesters.	M.P./S.R Viscosity Melting point: 600°C 100 kPa
GC FOS AL Aluminium phosphinate  CAS n. 7784-22-7  PHYSICAL FORM: PW	P-H O H P-O Al <sup>3+</sup> P=O H H H P=O H H H H	Engineering polymers - TPU - PU - PBT - PET - TPE - PA + GF - Polyolefins.  Non-halogenated flame retardant based on inorganic hypophosphite.	
GC FOSCA Calcium phosphinate  CAS n. 7789-79-9 PHYSICAL FORM: PW	O	Polyolefins - Engineering polymers.  Active phosphorous flame retardants.	

PRODUCT NAME	DESCRIPTION	M.P.
GC AT ZERO PA  NEW  PHYSICAL FORM: PW	GC AT ZERO PA is a mixture of phosphorus, nitrogen and Zn/Al components, developed to replace Antymony Trioxide in PA UL94 V0 compounds.	<mark>Melting point</mark> Min. 158°C
GC AT ZERO PVC  NEW  PHYSICAL FORM: PW	GC AT ZERO PVC is a mixture of phosphorus, nitrogen and Zn/Al compounents, developed to replace antymony trioxide in PVC compound and spreads.	<b>Melting point</b> Min. 158°C
GC AT ZERO ABS Series  NEW  PHYSICAL FORM: PW	GC AT ZERO ABS is a mixture of phosphorus, nitrogen and Zn/AI compounents, developed to replace antymony trioxide in ABS UL94 V0 compounds.	Melting point  Min. 158°C
GC PP FLAM VO CHAR  NEW  PHYSICAL FORM: PW	GC PP FLAM V0 CHAR is a cost effective halogen free intumescent flame retardant blend, based on ammonium polyphosphate. GC PP FLAM V0 CHAR is formulated together with thermal stabilizaers and compatibilizers, to give very good dispersion and thermal stability.	<b>Melting point</b> Melt temperature: 135°C
PHYSICAL FORM:	GC PP FLAM V0 is a cost effective halogen free intumescent flame retardant blend, based on ammonium polyphosphate. GC PP FLAME V0 is formulated together with thermal stabilizers and compatibilizers, to give very good dispersion and thermal stability.	<b>Melting point</b> Melt temperature: 135°C
GC FLAME PP VO PIÚ  NEW  PHYSICAL FORM: PW	It is a cost effective halogen free intumescent flame retardant blend, based on ammonium polyphosphate. The formulation is a cambination of N/P molecules, well balanced, in order to obtain a perfect intumescent mechanism. GC PP FLAM V0 PLUS has been formulated with synergist to reduce the final loading level.	Melting point  Melt temperature: 135°C
GC HFFR 11G  NEW  PHYSICAL FORM: GR	This additive offers excellent compatibility with the polymer matrix, strong resistance to extraction, and contributes to improved light and thermal stability.	Melting point  Melting range: 108 - 123°C

Please feel free to contact us for any other substance not mentioned in this list.



### Halogen Free Flame Retardant Formulations

7 Halogon Hoo Hame Kelaleam Femilianen			
PRODUCT NAME	APPLICATIONS	DESCRIPTION	
MB PP P RED 60 Red phosphorous masterbatch  PHYSICAL FORM: MB	Polyolefins.  PP, PE.  Red phosphorous masterbatch for PP.	CHEMICAL FORMLULA:	
MB PE P RED 70 Red phosphorous masterbatch  PHYSICAL FORM: MB	Polyolefins.  PP, PE.  Red phosphorous masterbatch for PE.	CHEMICAL FORMLULA:	
GC HFT PC 90 HALOGEN FREE PHYSICAL FORM: PW	PC V0 Transparent.	Halogen free blend based on new P3 products for low thickness PC, keeping transparency below in 1,6 mm.	
GC ABS FLAM VO HALOGEN FREE  PHYSICAL FORM: GR, PW, MB, COMPACTED	ABS VO.	Halogen Free blend for ABS, appication ABS.	
GC PBT FLAM VO HALOGEN FREE PHYSICAL FORM: PW	PBT, PBT VO.	Halogen free blend for polyesters. It keeps mechanical properties for a long time.	
MB PE TRIX 80 / 90  PHYSICAL FORM: MB	Polyolefins.	Masterbatch containing antimony trioxide, also on EVA base.	
GC PAPA LINK  NEW  PHYSICAL FORM: PW	Unfilled polyamide.	Reactive halogen free flame retardant for unfilled polyamide. Its formulation is perfectly balanced to reach UL 94 VO at all thickness. It is recommended to replace melamine-based flame retardant.	
GC PAP LINK 12 GC PAP LINK 14 GC PAP LINK 40 PHYSICAL FORM: PW, GR and NDB	30% glass fiber reinforced polyamide.	Reactive halogen free flame retardant for reinforced polyamide. Its formulation is perfectly balanced to reach UL 94 VO at all thickness.	

# Brominated Flame Retardants

Brominated Flame Retardants				
PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosit	
GC DPE 81 Decabromodiphenyl ethane1	Br Br Br	Polyolefins - Engineering Thermoplastics.	M.P./S.R Viscosite 350°C 	
CAS n. 84852-53-9 PHYSICAL FORM: GR, PW	Br Br Br Br Br Br Br	High efficiency, dioxine free, multi-function for PE, PP, HIPS, PA, PBT, EPOXY, PHE.	<b>TGA:</b> 1% @ 332℃ 5% @ 365℃ 10% @ 378℃	
GC BDDP 68 Tetrabromobisphenol A bis (2,3-dibromopropyl ether)	Br Br	Polyolefins - Engineering Thermoplastics.	M.P./S.R Viscosity 113-117°C	
CAS n. 21850-44-2 PHYSICAL FORM: GR, PW	Br Br Br Br	Good thermal stability, high efficiency PP, HIPS, ABS.	<b>TGA:</b> 1% @ 299°C 5% @ 312°C 10% @ 321°C	
GC BT 67 Ethylenbistetrabromo Phthalimide	O Br	Polyolefins - Engineering Thermoplastics.	M.P./S.R Viscosity 460°C 	
CAS n. 32588-76-4 PHYSICAL FORM: GR, PW	Br N Br Br	HIPS, PBT, PET, TPR, good thermal stability, UV stability, no blooming, excellent wet electrical properties.	<b>TGA:</b> 1% @ 336 °C 5% @ 417°C 10% @ 430°C	
<b>GC PHT</b> Tetrabromophtalic Anhydride	Br O	Polyurethanes - Engineering Thermoplastics.	M.P./S.R Viscosity 280°C 	
CAS n. 632-79-1 PHYSICAL FORM: PW	Br O Br O	Rigid PU, Epoxy, PS, PHE, high fr efficiency.	<b>TGA:</b> 1% @ 202 ℃ 5% @ 228℃ 10% @ 240℃	
GC FR TRI 70 Tris(tribromoneopentyl)phosphate	CI L D	Polyolefins - Engineering Thermoplastics.	M.P./S.R Viscosity	
CAS n. 19186-97-1 PHYSICAL FORM: GR, PW	$\begin{bmatrix} CH_2Br \\ BrCH_2-C-CH_2O + \\ CH_2Br \end{bmatrix} P = O$	PP, HIPS, ABS, XPS, alloy, UV and light stability, non blooming.	<b>IGA:</b> 1% @ 332℃ 5% @ 365℃ 10% @ 378℃	
GC B 52 Phenoxy-terminated carbonate oligomer of tetrabisohenol A		Engineering Thermoplastics.  PET, PBT, PC, ABS, PC / ABS, thermal and	M.P./S.R Viscosity 190-210°C	
CAS n. 94334-64-2 PHYSICAL FORM: PW	Br Br On	UV stability, excellent electrical properties.	<b>TGA:</b> 1% @ 376°C 5% @ 412°C 10% @ 426°C	
GC B 58 Tribromylphenyl terminated carbonate oligomer of tetrabromobisphenol A		Engineering Thermoplastics.  PET, PBT, PC, ABS, PC / ABS, thermal and	M.P./S.R Viscosity 210-230°C	
CAS n. 71342-77-3 PHYSICAL FORM: PW	Br B	UV stability, excellent electrical properties.	<b>TGA:</b> 1% @ 356°C 5% @ 407°C 10% @ 425°C	
<b>GC FR245 66</b> 2,4,6-tris(2,4,6-tribromophenoxy) -1,3,5-triazine	Br Br O Rr O Rr	Engineering Thermoplastics.  HIPS, ABS, good flow, good impact, good	M.P./S.R Viscosity 230°C	
CAS n. 25713-60-4 PHYSICAL FORM: GR, PW	Br Br Br	UV and thermal stability, non-blooming.	<b>TGA:</b> 1% @ 351°C 5% @ 385°C 10% @ 400°C	

Bioinnaled Flame Relationnis			
PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC BPS 67, GC BPS 310 Brominated polystyrene  CAS n. 88497-56-7 PHYSICAL FORM: GR	Er <sub>y</sub>	Engineering Thermoplastics.  PA, PBT, PET, good CTI, good thermal stability, non-blooming.	M.P./S.R Viscosity 265-320°C  TGA: 2% @ 340°C 5% @ 375°C 10% @ 384°C
GC BDMP 66 SF Reaction mass of 1,1'-(isopropylidene)bis[3,5-dibromo-4-(2,3-dibromo-2-methylpropoxy)benzene] and 1,3-dibromo-2-(2,3-dibromo-2-methylpropoxy)-5-[2-[3,5-dibromo-4-(2,3,3-tribromo-2-methylpropoxy)phenyl]propan-2-yl]benzene EC n. 944-461-4 PHYSICAL FORM: PW	Br Br CH <sub>3</sub> O CH <sub>3</sub> Br CH <sub>3</sub> O CH <sub>3</sub> Br B	EPS - XPS.  Good FR efficiency.	M.P./S.R Viscosity 113°C
GC PHT DIOLO Reaction products of tetrabromophthalic anhydride with 2,2'-oxydiethanol and methyloxirane  CAS n. 77098-07-8 PHYSICAL FORM: LIQ		Rigid Polyurethane Foam, Urethane Elastomers and Coatings with high bromine content.	M.P./S.R Viscosity Viscosity @25°C, CP DIOLO HV: 70000-120000 DIOLO MV: 30000-70000 DIOLO LV: 15000 — 30000
GC BDDP 65 S Bis[3,5-dibromo-4-(2,3-dibromopropoxy) phenyl] sulphone  CAS n. 42757-55-1 PHYSICAL FORM: PW	Br B	PP - PE - PS - ABS - Rubber.  Flame retardant with white color, outstanding thermal and UV stability, non blooming, excellent wet electrical properties.	M.P./S.R Viscosity 110°C  TGA: 2% @ 262°C 5% @ 295°C 10% @ 306°C
GC TBBPA 59 Tetrabromobisphenol A  CAS n. 79-94-7 PHYSICAL FORM: PW	OH Br OH Br	Engineering Thermoplastics.  Epoxy resin, good flow and compatibility, no blooming.	M.P./S.R Viscosity 180°C  TGA: 1% @ 227°C 5% @ 254°C 10% @ 270°C
GC D3BO 65 Tris (2,3-dibromopropyl) isocyanurate  CAS n. 52434-90-9 PHYSICAL FORM: PW	$\begin{array}{c c} & & & Br \\ & & & \\ & & & \\ & & & \\ Br \end{array} \begin{array}{c} & & Br \\ & &$	Polyolefins - Engineering Thermoplastics.  PP, HIPS, ABS. Good thermal stability, high efficiency.	M.P./S.R Viscosity 105-115°C TGA: 1% @ 110°C 5% @ 172°C 10% @ 208°C
GC MHBR Melamine Hydrobromide  CAS n. 29305-12-2 PHYSICAL FORM: PW	$NH_2$ $N \rightarrow N$ $H_2N$ $N \rightarrow NH_2$	Effective flame retardant for PP V2 with low halogen content requirements.	
PHYSICAL FORM: PW - Also available: compacted		GC LH TIME PLUS is a flame retardant formulation, with low content of bromine, developed for polystyrene foams application. Recommended dosage for GC LH TIME PLUS is 1-5%. These dosages allow to obtain a compound with bromine content lower than 0,2%.	

# Halogenated Flame Retardant Formulations

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PRODUCT NAME	APPLICATIONS	DESCRIPTION
MB SAN / EVA DETO 41  PHYSICAL FORM: MB	SAN - ABS - PC/ABS VO.	MB SAN DETO 41 is a masterbatch in a matrix of SAN or EVA that is heat-stable and synergized with a high content of bromine, making it the perfect candidate for processing at high temperature and stress conditions.
MB PE DPE 90  PHYSICAL FORM: MB	Polyolefins.	MB PE DPE 90 is an extremely thermal stable, halogenated and synergized masterbatch, with high bromine content, which makes it the perfect candidate for high temperature and stressfull processes.

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC AOX 1010 Tetrakismethylen(3,5-di-t-butyl-4-hydroxycinnammate) methane  CAS n. 6683-19-8 PHYSICAL FORM: GR, PW	HO TO O O O O O O O O O O O O O O O O O	Polyolefins - Engineering Thermoplastics.  Phenolic antioxidant, suitable for PA, PO and ABS.	M.P./S.R Viscosity 110-125°C  TGA: 5% @ 350°C 10% @ 365°C 25% @ 387°C
GC AOX 1024 1,2-bis (3,5-di-t-butyl-4-hydroxyhydro cinnamoyl) hydrazine  CAS n. 32687-78-8  PHYSICAL FORM: GR, PW	OH NH OH tBu OH	Polyolefins - Engineering Thermoplastics.  Phenolic chelating antioxidant and metal deactivator, suitable for PO, PA, Elastomers.	M.P./S.R Viscosity 221-232°C  TGA: 5% @ 284°C 10% @ 295°C 50% @ 330°C
GC AOX 1076 Octadecyl 3-(3',5'-di-tert-butyl-4'-hydroxyphenyl)proprionate  CAS n. 2082-79-3 PHYSICAL FORM: GR, PW	OH OH	PVC - Engineering Thermoplastics.  Excellent stabilizer for polyolefins, impact modified styrenics, block co-polymers, elastomers, adhesives, PVC and polyurethanes.	M.P./S.R Viscosity 50-55°C  TGA: 5% @ 260°C 10% @ 278°C 25% @ 302°C
GC AOX 3114 1,3,5-tris(3,5-di-t-butyl-4-hdroxybenzyl) -1,3,5-triazine-2, 4,6 (1H,3H,5H)-trione  CAS n. 27676-62-6  PHYSICAL FORM: GR, PW	HO TOH	Styrenics and Polyolefins (Fibers).  Phenolic antioxidant with low extraction properties. Suitable for fibers and PO.	M.P./S.R Viscosity 218-223°C  TGA: 5% @ 305°C 10% @ 319°C 25% @ 337°C
GC AOX 330 1,3,5-Trimethyl-2,4,6-tris-(3,5-di-tert-butyl-4-hydroxybenzyl)benzene  CAS n. 1709-70-2  PHYSICAL FORM: PW, FLAKES	HO	Adhesives - Elastomers - PA - Polyolefins - Polyesters - PS - PUR.  Phenolic antioxidant with low extraction properties.	M.P./S.R Viscosity 240-250°C  TGA: 5% @ 316°C 10% @ 350°C 25% @ 385°C
GC AOX 245 Triethylenglycol-bis[3-(3+-butyl-4-hydroxy -5-methylpheyl)propionate]  CAS n. 36443-68-2 PHYSICAL FORM: PW	HO OH	PVC - Polyurethanes - Engineering Thermoplastics.  Effective in styrene polymers, particularly impact-modified polystyrenes, ABS, MBS, SB as well as in POM homo- and co-polymers. It is also very useful for the stabilization of polyurethanes, polyamides, thermoplastic polyesters, PVC and other polymers.	M.P./S.R Viscosity 76-80°C  TGA: 5% @ 297°C 10% @ 312°C 25% @ 332°C
GC AOX 1098 N,N'-hexamethylenebis[3-{3,5-di-tert-butyl-4-hydroxyphenyl)propionamide]  CAS n. 23128-74-7  PHYSICAL FORM: GR, PW	H N OH	PA - PU - Elastomers.  Excellent antioxidant for polyamide fibers, molded articles and films. It can be added prior to polymerization, to protect polymer color properties during manufacturing, shipping or thermal fixation.	M.P./S.R Viscosity 156-162°C  TGA: 5% @ 330°C 10% @ 342°C 25% @ 375°C
GC AOX 1790 1,3,5-tris(4-tert-butyl-3-hydroxy-2,6-dimethylbenzyl)-1,3,5-triazine-2,4,6-(1H,3H,5H)-trione  CAS n. 40601-76-1  PHYSICAL FORM: PW	OH OH OH OH OH	Polyurethanes- Polyolefins - Engineering Thermoplastics. PU, PA, PET, ABS, Polyolefins.	M.P./S.R Viscosity 159-163°C  TGA: 1% @ 202°C 5% @ 333°C 10% @ 349°C

Please feel free to contact us for any other substance not mentioned in this list.

Antioxidants Antioxidants

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PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA	
GC AOX 80 3,9-Bis[1,1-dimethyl-2-[(3-tert-butyl-4-hydroxy-5-methylphenyl)propionyloxy] ethyl]-2,4,8,10-tetraoxaspiro[5.5]undecane	OH	Polyolefins - HIPS - ABS - Engeneering plastics - TPU - Unsaturated elastomers.	M.P./S.R Viscosity 115-125°C	
CAS n. 90498-90-1  PHYSICAL FORM: GR, PW	OPO OH			
GC AOX 1315 Benzenepropanoic acid, 3,5-bis(1,1-dimethylethyl)-4-hydroxy-,C13,15-branched and linear alkyl esters	O II HO CH <sub>2</sub> - CH <sub>2</sub> - C - O - C <sub>13</sub> H <sub>27</sub>	PU foam.	M.P./S.R Viscosity 56°C	
CAS n. 171090-93-0 PHYSICAL FORM: LIQ				
GC AOX 1135 Reaction mass of isomers of: C7-9-alkyl 3-(3,5-di-tert-butyl-4-hydroxyphenyl) propionate	OH	Polyurethanes. PUR, Polyol.	<b>TGA:</b> 1% @ 160℃ 10% @ 200℃	
CAS n. 144429-84-5 PHYSICAL FORM: LIQ				
GC AOX 697 2,2'-Oxalyldiamidobis[ethyl-3-(3,5-di-t- butyl-4-hydroxyphenyl)propionate]		Polyurethanes - Polyolefins- Engineering Thermoplastics.	<b>M.P./S.R Viscosity</b> 174-180°C 	
CAS n. 70331-94-1 PHYSICAL FORM: GR, PW	HO H	Phenolic chelating antioxidant, suitable for PO, PU, PA, ABS.	10% @ 326°C 20% @ 338°C 30% @ 345°C	
GC AOX 5057 Benzenamine, N-phenyl-, reaction products with 2, 4, 4-trymethylpentene	H N	Polyolefins - Polyurethanes.  EVA, PUR, Polyol.		
CAS n. 68411-46-1 PHYSICAL FORM: PW	1			
GC AOX 1726 4,6-Bis(Dodecylthiomethyl)-o-cresol	OH > A	Polyolefins - Polyurethanes. SBS, SIS, PUR.	M.P./S.R Viscosity 28°C	
CAS n. 110675-26-8  PHYSICAL FORM: PW	S. C.S.			
GC AOX 1520 4,6-Bis[(Octylthio)methyl)]-o-cresol	OH J	Elastomers - Silant Adhesives - Lubricants - Polyolefins -Polyurethanes. BR, NBR, SBR, SBS.	M.P./S.R Viscosity About 14°C	
CAS n. 110553-27-0 PHYSICAL FORM: LIQ				
GC AOX 565 2,6-Di-tert-butyl-4-(4,6-bis(octylthio)- 1,3,5-triazin-2-ylamino)phenol	J H N S	Adhesives and Elastomers.  Elastomers and styrenic block co-polymers	M.P./S.R Viscosity 91-96°C	
CAS n. 991-84-4  PHYSICAL FORM: GR, PW	HO	such as SBS and SIS. It also used in adhesives, EPDM, ABS, HIPS, PA and Polyolefins.	<b>TGA:</b> 1% @ 268°C 10% @ 28°C	

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC AOX DSTP Dioctadecyl 3-3'-thiodipropionate  CAS n. 693-36-7  PHYSICAL FORM: GR, PW	5	Polyolefins - Engineering Thermoplastics. Thiosynergist antioxidant, suitable for PA, PO, PET and ABS.	IGA
GC AOX DLTP Di-lauryl-3,3'-thiodipropionate  CAS n. 123-28-4  PHYSICAL FORM: GR, PW	S~**O**********************************	Polyolefins - Engineering Thermoplastics.  Thiosynergist antioxidant, suitable for PA, PO, Polyester and ABS.	
GC AOX DTDTP Esterification products of 3,3'- thiodipropionic acid and C13- (branched) alcohols  EC n. 955-320-1  PHYSICAL FORM: LIQ	$R = C_{12}H_{25} = Branched aliphatic chain$	ABS PP PE and PVC, excellent compatibility with resin.  Liquid secondary stabilizer and antioxidant. GC AOX DTDTP is very efficient used in combination with phenolic antioxidant. GC AOX DTDTP is soluble in most common aprotic organic solvents but it is insoluble in water.	
GC AOX 412S Pentaerythrityl tetrakis (3-laurylthiopropionate)  CAS n. 29598-76-3  PHYSICAL FORM: GR, PW	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	Polyolefins - Engineering Thermoplastics.  Thiosynergist antioxidant suitable for ABS, BR, PC, PE, PP, PS.	
GC AOX 168 Tris(2,4-di-tert-butylphenyl)phosphite  CAS n. 31570-04-4  PHYSICAL FORM: GR, PW	+	PVC - Polyolefins - Engineering Thermoplastics.  Organophosphite antioxidant suitable for use in numerous polymers such as polyolefins, polycarbonate, ABS and polyesters.	
GC AOX 626 Bis (2,4-Di-T-Butylphenyl) Pentaerythritol Diphosphite  CAS n. 26741-53-7  PHYSICAL FORM: GR, PW	The state of the s	PVC - Polyolefins - Engineering Thermoplastics.  Phosphite ester antioxidant suitable for PE, PP, PS, PA, PC and ABS.	
GC AOX P PEP-36 Bis(2,6-di-ter-butyl-4-methylphenyl)- pentaerythritol diphosphite  CAS n. 80693-00-1 PHYSICAL FORM: PW		ABS - Engeneering plastics Polyolefins - PS.  Organophosphite antioxidant with excellent process stability and colour protection at high temperatures.	

Please feel free to contact us for any other substance not mentioned in this list.

M.P./S.R Viscosity

TGA

M.P./S.R Viscosity

88-92°C

M.P./S.R Viscosity

147-151°C

M.P./S.R Viscosity 245-280°C

M.P./S.R Viscosity 125-130°C

M.P./S.R Viscosity

195°C

TGA: 1% @ 333°C 2% @ 350°C

M.P./S.R Viscosity

102-108°C

M.P./S.R Viscosity

137-141°C

**TGA:** 1% @ 264℃ 2% @ 280°C 5% @ 302℃

UV Absorbers /	Light Stabilizers		
PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC UV-3049 2,2-Dihydroxy-4,4-dimethoxy benzophenone  CAS n. 131-54-4 PHYSICAL FORM: PW	OH O OH	Engineering Thermoplastics - Coatings.  Efficient UV absorber for polyester film, which it protects from premature damage, particularly under severe exposure conditions.	
GC UV-3050 2,2',4,4'-Tetrahydroxybenzophenone  CAS n. 131-55-5 PHYSICAL FORM: PW	он о	Polyurethanes - Engineering Thermoplastics.  UV absorber very suitable for applications in which an optimum filter effect up to the boundary with visible light is desired. It is used in linear polyesters or optical articles, PU sysems and Alkyd resins.	
GC CHIM 81 Octabenzone  CAS n. 1843-05-6 PHYSICAL FORM: PW, FLAKES	O OH	Polyolefines – PVC - Styrenics.  Benzophenone based UVA , suitable for PO, PS, PVC, elastomers.  Particularly efficient in combination with HALS.	M.P./S.R Viscosity 47-50°C  TGA: 5% @ 220°C 10% @233°C 25% @ 255°C
GC UV-1 Ethyl 4-[[(methylphenylamino)methylene] amino]benzoate  CAS n. 57834-33-0 PHYSICAL FORM: LIQ		Polyurethanes.  UV absorber especially applicable in PU system such as microcellular and integral skin foam, rigid, semirigid and flexible PU foam. Also applicable in some adhesives, elastomers and sealants.	M.P./S.R Viscosity 2000 – 3000 cps at 25C°
GC UV-3030 2-Propenoic acid, 2-cyano -3,3-diphenyl-, 2,2-bis(2-cyano-1-oxo-3,3-diphenyl-2- propenyl)oxymethyl-1,3-propanediyl ester  CAS n. 178671-58-4  PHYSICAL FORM: PW, FLAKES		Engineering Thermoplastics.  UV absorber provides completely transparent polycarbonate parts with excellent protection from yellowing, while maintaining the clarity and natural colour of PC, ABS, ASA.	M.P./S.R Viscosity 175-178°C  TGA: 1% @ 250°C 2% @ 350°C
GC UV-3638 2,2-(1,4-phenylene)bis((4H-3,1-benzoxazine-4-one)  CAS n. 18600-59-4  PHYSICAL FORM: PW		Engineering Thermoplastics.  UV absorber for engineering plastics, especially for PET, PBT.	M.P./S.R Viscosity 310°C
GC UV-3039 2-Ethylhexyl 2-cyano-3,3-diphenylpropenoate  CAS n. 6197-30-4  PHYSICAL FORM: LIQ		Engineering Thermoplastics.  Liquid cyanoacrylate UV absorber particularly suitable for the stabilization of PVC-p and PVC plastisols. It can also be used in PUR, polyesters and PMMA.	
GC UV-80 Ethyl 2-cyano-3-(4-hydroxy-3-methoxyphenyl)prop-2-enoate  CAS n. 13373-29-0 PHYSICAL FORM: GR, PW	OMe HO CN OEt	Polyolefins - Coatings - Engineering thermoplastics.  UV absorber with UV absorption at 380-400nm, especially used in sunglasses lenses resins of TAC, PC, PMMA, also used in adhesives, paint and solvent-based systems.	M.P./S.R Viscosity 110-113°C

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS
GC UV-1164 2-[4,6-Bis(2,4-dimethylphenyl)- 1,3,5- triazin-2-yl]-5-(octyloxy)phenol	0~~~	Polyolefins Engineering Thermoplastics.
CAS n. 2725-22-6 PHYSICAL FORM: GR, PW	OH	Triazine based UVA particularly suitable for olefin polymers in thin and thick applications. Applicable in PA, PET, PBT, ABS, PMMA and other engineering thermoplastics.
GC UV-1577 2-(4,6-Diphenyl-1,3,5-triazin-2-yl)- 5-[(hexyl)oxy]-phenol	OC <sub>6</sub> H <sub>13</sub>	Engineering Thermoplastics. Triazine based UVA particularly suitable for PC and PET. Applicable in polyalkene terephthalates and naphthalates, linear and branched PC, modified polyphenylene
CAS n. 147315-50-2 PHYSICAL FORM: GR, PW	N N N	ether compounds, and various high performance plastics. Can also be used in polymer blends & alloys, such as PC/ABS, PC/PBT, PPE/IPS, PPE/PA.
GC UV-1579 2-(2-Hydroxy-4-methoxyphenyl) -4,6-diphenyl-1,3,5-triazine  CAS n. 106556-36-9  PHYSICAL FORM: GR, PW	N N N HO	Engineering Thermoplastics.  UV absorber mainly used in PET fiber (Terylene). It can both protect PET fiber itself and dyestuff. It is recommended to be used in dip-dyeing of PET fiber, especially in processing of heat treating.
GC NIQ 84 A 2,2'-Thiobis(4-tert-octylphenolato) -n-butylamine nickel(II)  CAS n. 14516-71-3  PHYSICAL FORM: PW	Bu NH <sub>2</sub> O tBu Ni <sup>2+</sup>	Polyolefins.  Nickel Quencher, UV stabilizer developed for outdoor applications in polyolefins.
GC UV-312 N-(2-ethoxyphenyl)-N'-(2-ethylphenyl) oxamide  CAS n. 23949-66-8 PHYSICAL FORM: GR, PW	C <sub>2</sub> H <sub>5</sub> H O N OC <sub>2</sub> H <sub>5</sub>	Polyamides - PVC - PU.  Oxanilide UV absorber. Particularly resistant to discoloration induced by metal ions, e.g. from polymerisation catalyst residues, fillers and other ingredients in plastics. Highly effective light stabilizer for a variety of plastics and other organic substrates including Polyamides, PVC and PVC plastisol, unsaturated polyesters.
GC UV-360 2,2'-Methylenebis(6-(2H-benzotriazol -2-yl)-4-(1,1,3,3-tetramethylbutyl)phenol)	N OH OH N	Polyolefins - Polyurethanes - Engineering Thermoplastics.
CAS n. 103597-45-1 PHYSICAL FORM: PW	H <sub>3</sub> C CH <sub>3</sub> CH <sub>3</sub> CH <sub>3</sub> CH <sub>3</sub> CH <sub>3</sub>	UV absorber containing benzotriazole, suitable for POM, PMMA, PC, PA, PBT, PET, Elastomers.
GC UV-329 2-(2H-benzotriazole-2-yl)-4-(1,1,3,3,- tetramethylbutyl)phenol	HO	Engineering Thermoplastics.  UV absorber belonging to the benzotriazole
CAS n. 3147-75-9 PHYSICAL FORM: GR, PW	CH <sub>3</sub> CH <sub>3</sub> CH <sub>3</sub> CH <sub>3</sub>	class suitable for a variety of plastics and other organic substrates.
GC UV-234 2-[2-hydroxy-3,5-di(1,1-dimethylbenzyl) phenyl]-2H-benzotriazole  CAS n. 70321-86-7  PHYSICAL FORM: PW	HO Ph	Polyolefins - Engineering Thermoplastics.  UV absorber containing benzotriazole, suitable for PS, PET, TPE, PA, POM, PC.

M.P./S.R Viscosity TGA

M.P./S.R Viscosity 50-70°C

> TGA: 0,1% @ 200°C 0,4% @ 250°C 1,1% @ 275°C

M.P./S.R Viscosity 100-135°C

> TGA: 0,2% @ 275°C 1,0% @ 300℃ 3,7% @ 325℃

M.P./S.R Viscosity 275-300°C

**M.P./S.R Viscosity** 100-125°C

**TGA:** 10% @ 340°C

M.P./S.R Viscosity 115-150°C

M.P./S.R Viscosity 95-120°C TGA:

10% @ 350°C

Rigid & flexible PVC, PMMA and PUR.

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC UV-P 2-(2H-benzotriazol-2-yl)-p-cresol CAS n. 2440-22-4 PHYSICAL FORM: PW	HO N N CH <sub>3</sub>	UV absorber of the benzotriazole class suitable for styrene homopolymers and copolymers, engineering plastics such as polyesters and acrylic resins, polyvinyl chloride and other polymers containing halogens and copolymers (such as vinylidene), acetals and cellulose esters.	M.P./S.R Viscosity 128-132°C IGA: 5% @ 163°C 10% @ 178°C 50% @ 197°C
GC UV-1130  A mixture of: α-3-(3-(2H-benzotriazol-2-yl)-5-tert-buty-4-hydroxyphenyl) propionyl-ω-hydroxypoly (oxyethylene); α-3-(3-(2H-benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl) propionyl-ω-3-(3-(2H benzotriazol-2-yl)-5-tert-butyl-4-hydroxyphenyl propionyloxypoly(oxyethylene)  PHYSICAL FORM: LIQ	N O	Coatings.  A liquid benzotriazole-based UV absorber for coatings, printing and packaging, adhesives and sealants. It is universally applicable in solvent and water-based coatings including UV-curable systems.	7400 (+/-2%) mPa.s
GC UV-326 2-(5-Chloro-2H-benzotriazol-2-yl)- 6-(1,1-dimethylethyl)-4-methylphenol  CAS n. 3896-11-5  PHYSICAL FORM: GR, PW	$CI$ $N$ $N$ $CH_3$	Suitable for polymers processed at high temperatures such as polycarbonates, polyalkylene terephthalates, polyacetals, polyamides, polyphenylene sulfide, polyphenylene oxide, aromatic copolymers, thermoplastic polyurethane and polyurethane fibers, as well as for polyvinylchloride, styrene homo- and copolymers.	M.P./S.R Viscosity 137-142°C TGA: 5% @ 202°C 10% @ 205°C 25% @ 236°C

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS
GC UV LS 622 Butanedioic acid, dimethyl ester, polymer with 4-hydroxy -2,2,6,6-tetramethyl-1-piperidine ethanol  CAS n. 65447-77-0  PHYSICAL FORM: GR, PW	$ \begin{bmatrix} H_3C \\ O \\ N \\ H_3C \\ CH_3 \end{bmatrix} \cap   $	Polyolefins - Engineering Thermoplastics.  Polymeric hindered amine light stabilizer. Suitable for Polyolefins, unsaturated Polyesters, Acrylics, Styrene, vinyl Polymers and Polyurethanes, including Plastisol, Elastomers, Adhesives and Sealants.
GC UV LS 944 Poly [(6-[ (1,1,3,3-tetramethylbutyl)amino]-s-triazine-2,4-diyl]- [(2,2,6,6-tetramethyl-4-piperidyl)imino]-hexamethylene-[(2,2,6,6-tetramethyl-4-piperidyl)imino]] CAS n. 71878-19-8 PHYSICAL FORM: GR, PW	$\begin{array}{c c} H & H & H & H \\ \hline H & N - (CH_2)_6 - N & N - (CH_2)_6 - N - H \\ \hline \\ I & I \\ I & I \\ C_8 H_{17} \text{ (tert.)} \end{array}$	Polyolefins - Polyurethanes - Engineering Thermoplastics. Oligomeric, sterically hindered amine light stabilizer, particularly suitable for the protection of polyolefins, including co-polymers and blends of polypropylene with elastmers. Excellent performance in the stabilization of thin articles such as fibers, tapes and films. Suitable for EVA, POM, PU, PVC, XPE.
GC UV HALS 9449 Poly[[6-[(1,1,3,3-tetramethylbutyl)amino]-1,3,5-triazine-2,4-diyl][(2,2,6,6-tetramethyl-4-piperidyl)imino]-1,6-hexandiyl[(2,2,6,6-tetramethyl-4-piperidyl)imino]] CAS n. 86168-95-8 PHYSICAL FORM: PW		Polyolefins.  Oligomeric, sterically hindered amine light stabilizer particularly suitable for the protection of polyolefins. It withstand well manufacturing processes at high temperatures.
GC UV LS 3346 1,6-Hexanediamine, N,N'-bis(2,2,6,6-te-tramethyl-4-piperidinyl)-, polymer with 2, 4-dichloro-6-(4-morpholinyl)-1,3,5-triazine  CAS n. 82451-48-7  PHYSICAL FORM: GR	H H N C	Polyolefins - Polyurethanes - Engineering Thermoplastics. Hindered amine light stabilizer with broad compatibility. With both HALS and triazine function group, especially applicable in PE and PP agricultural film, PP fiber, molded polyolefin application. It can be also used in PE/PP film and tape, injection & rotational molding, POM, PA, ASA, PBT, ABS, HIPS, PMMA and PU.
GC UV-5050H Alkenes, C20-24 -, polymers with maleic anhydride, reaction products with 2,2,6,6-tetramethyl-4-piperidinamine  CAS n. 152261-33-1  PHYSICAL FORM: GR, PW	O (CH <sub>2</sub> ) N 177-21 CH <sub>3</sub>	Polyolefins - Polyurethanes - Engineering Thermoplastics. Oligomeric sterically hindered amine light stabilizer. It can be used in all Polyolefins. Particularly suitable for water-cooled tape production, films containing PPA and TiO2 and agricultural applications. It can also be used in PVC, PA and TPU as well as in ABS.
GC UV LS 119  HALS 119-88% CAS n. 106990-43-6 HALS 622-12% CAS n. 65447-77-0  PHYSICAL FORM: GR		PP - PE - blends with EVA - PE - EEA - Polyolefins - Elastomers.
GC UV LS 119 P N,N',N'',N'''-tetrakis(4,6-bis(butyl- (N-methyl-2,2,6,6-tetramethylpiperi- din-4-yl)amino)triazin-2-yl)-4,7- diazadecane-1,10-diamine  CAS n. 106990-43-6  PHYSICAL FORM: GR		Elastomers - Polyolefins.  Oligomeric sterically hindered amine light stabilizer. It can be used in all Polyolefins. particularly effective in Polypropylene, Polyethylene, -olefin copolymers, and blends with EPR, ERR, PE, EVA, EAA, EVOH and filled PP.
GC UV LS 3529 1,6-Hexanediamine, N,N'-bis(2,2,6,6-tetramethyl-4-piperidinyl)-, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated  CAS n. 193098-40-7  PHYSICAL FORM:		Polyolefins - Engineering Thermoplastics.  HALS used in PE and PP agricultural films, artificial turf, injection&rotational molding. PP fiber, POM, PA, PBT, ASA, ABS, HIPS, Rigid & flexible PVC, PMMA and PUR.

Please feel free to contact us for any other substance not mentioned in this list.

PHYSICAL FORM: GR

Tidis			
PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC UV LS 2020  1,6-Hexanediamine, N,N'-bis(2,2,6,6-tetramethyl-4-piperidinyl)-polymer with 2,4,6-trichloro-1,3,5-triazine, reaction products with N-butyl-1-butnamine and N-butyl-2,2,6,6-tetramethyl-4-piperidinamine  CAS n. PHYSICAL FORM: 192268-64-7 GR	$ \begin{array}{c} C_{4}H_{9} \\ C_{4}H_{9} \\ \\ C_{4}H_{9} \\ \\ C_{4}H_{9} \\ \\ \end{array} \begin{array}{c} H \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $	Polyolefins - cross-linked Polyethylene Olefin copolymers such EVA. Oligomeric sterically hindered amine light stabilizer. Highly effective light stabilizer for Polyolefins , olefin copolymers such as EVA as well as blends of Polypropylene with elastomers. Suitable for in Polyacetals, Polyamides, flexible and rigid PVC, PVC blends, Polyurethanes.	M.P./S.R Viscosity 120-150°C
GC UV LS 770 Bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate		Polyolefins - Engineering Thermoplastics.	M.P./S.R Viscosity 81-85°C
CAS n. 52829-07-9 PHYSICAL FORM: GR, PW	NH NH NH	Low Molecular weight hindered amine light stabilizer. Suitable for Polyolefins, Polystyrene and styrenic based copolymers, PVC, Polyurethane but also engineering Plastics.	1% @ 203°C 5% @ 221°C 10% @ 242°C
GC UV-4050H N,N'-Bis(2,2,6,6-tetramethyl-4-piperidyl) -N,N'-diformylhexamethylenediamine	HN	Polyolefins - Engineering Thermoplastics.	M.P./S.R Viscosity 155-158°C
CAS n. 124172-53-8  PHYSICAL FORM: GR	O N N N N N N N N N N N N N N N N N N N	Light stabilizer used in polyolefins, ABS and nylons. It is highly compatible with pigments.	
GC UV LS 292 Reaction mass of bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate		Elastomers - Sealant/Adhesives - Coatings. Low Molecular weight hindered amine light stabilizer. Applicable in wide range of	
CAS n. 1065336-91-5 PHYSICAL FORM: LIQ		polymers and applications: Polyurethanes, Sealants, Adhesives, Elastomers, unsaturated Polyesters, Acrylics, vinyl polymers (PVB,PVC), Styrene homo and copolymers, liquid color concentrates, and other organic substrates.	
GC UV LS 123 Bis-(1-octyloxy-2,2,6,6-tetramethyl-4- piperidinyl) sebacate		Coatings.	
CAS n. 129757-67-1 PHYSICAL FORM:		HALS, especially used in automotive, industrial coatings/decorative paints and wood stains or varnishes.	

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC STEARATO DI BARIO Fatty acids, C16-18, barium salts	0	Drying lubricants and dusting agents for Rubbers.	
CAS n. 91002-07-2 PHYSICAL FORM: PW, FLAKES	<b>○</b>		
GC STEARATO DI ZINCO Fatty acids, C16-18, zinc salts	H <sub>2</sub> C 0° 0° Zn <sup>2+</sup>	Stabilization and lubricant of PVC compounds, it is used in combination with calcium or other metal stearates to form primary stabilizers. Employed	M.P./S.R Viscosity 120°C
CAS n. 91051-01-3 PHYSICAL FORM: PW	H <sub>2</sub> C 0°	also as an acid acceptor and release and anti-blocking agent.	
GC STEARATO DI CALCIO Fatty acids, C16-18, calcium salts  CAS n. 85251-71-4	0. Ca <sub>4+</sub>	It is an acid scavenger, release agent and lubricant in plastics industry, water repellent and anti-compacting agent. Compared to waxes, it has a relatively high softening point, and, consequently, do not become greasy at higher temperatures. Stabilization and	M.P./S.R Viscosity 140-160°C
PHYSICAL FORM: PW		lubricant of PVC compounds, it is used in combination with other metal stearates to form primary stabilizers. Employed also as an acid acceptor and release and anti-blocking agent.	
GC STEARATO DI MAGNESIO Stearic acid, magnesium salts  PHYSICAL FORM:		Very good water repellent properties. The product is characterized by a very high fineness, therefore a lower dosage can be used, and very good free-flowing properties. Stabilization and lubricant of PVC compounds, it is used in combination with other metal	M.P./S.R Viscosity 130-150°C
PW		stearates to form primary stabilizers. Employed also as an acid acceptor and release and anti-blocking agent.	
GC GMS 40 Stearic acid, monoester with glycerol ( Conc. ≥40% )	0 Н	Plasticizer.	M.P./S.R Viscosity 60°C
PHYSICAL FORM: PEARLS, FLAKES	10		
GC GMS 90 Stearic acid, monoester with glycerol ( Conc. ≥90% )	о <sup>Н</sup>	Plasticizer.	<b>M.P./S.R Viscosity</b> 66,7°C
CAS n. 123-94-4 PHYSICAL FORM: MICROGRANULES	ll l		
GC DGM 95 Dystilled Glycerol Monostearate	но	It can be used in plastic sector as anti-static, anti-fog or lubricant. It is a good emulsifier, dispersant, stabilizer and anti-aging starch.	
CAS n. 123-94-4 PHYSICAL FORM: PASTILLES	О ОН ОН		
GC NA ABS (Sodio Alcan solfonato) Sulfonic acids, C14-17-sec-alkane, sodium salts	H <sub>3</sub> C-(CH <sub>2</sub> ′ <sub>m</sub> -CH-(CH <sub>2</sub> ) <sub>n</sub> -CH <sub>3</sub>     SO <sub>3</sub> Na	Anionic surfactants for the detergent, chemical-technical and cosmetic industry with excellent wetting behavior.	M.P./S.R Viscosity > 350°C
CAS n. 97489-15-1 PHYSICAL FORM: GR	m + n = 11 - 4 Average chain length: C15,2		

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Processing Aids / Stabilizers

PRODUCT NAME

**GC ULTRASTAB** 

PHYSICAL FORM: MB

PHYSICAL FORM: MB

PHYSICAL FORM: PW, MB, COMPACTED

GC ULTRASTAB ETP

GC STANNATO DI ZINCO

s / Stabilizers		
CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
	<b>PO, PE, PP.</b> GC ULTRASTAB is a masterbatch containing a very strong stabilization package, especially studied for use during recycling of post-consume polymers. It can inactivate the decomposition products such as radicals derived for example from flame retardants. It also contains an additive that helps to reduce frictions.	
	PBT, PET, PC, Engineering Polymers. GC ULTRASTAB ETP is a masterbatch containing a very strong stabilization package, especially studied for use during recycling of post-consume polymers. It can inactivate the decomposition products such as radicals derived for example from flame retardants. It also contains an additive that helps to reduce frictions.	
ZnSnO3	The product is used in a number of plastic, rubber and paint applications and it can completely replace Antimony Trioxide in formulations. It is also capable of improving smoke performance in both halogen and halogen free systems.	<b>TGA:</b> >570°C

### Peroxides

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC BIPB 40 Peroxide formulation based on Bis(t-butylperoxy isopropyl)benzene	CH3 H3C — CH3 H3C — CH3 H3C — CH3 CH3 CH3	Thermoplastic Polyolefins - natural and synthetic Rubber.	M.P./S.R Viscosity 37-54°C
GC DICUMYL PEROXIDE Dicumyl Peroxide  CAS n. 80-43-3	H <sub>3</sub> C CH <sub>3</sub> O CH <sub>3</sub> CH <sub>3</sub>	Polyolefins - Elastomers (tubes, wires, tires, rubber seals).	M.P./S.R Viscosity >39°C
GC BEO 25 W Dibenzoyl Peroxide (CAS n. 94-36-0) 75% with water		PVC - Styrenics.	M.P./S.R Viscosity 103-108 °C @ 1.013 hPa

### One Shot Formulations

PRODUCT NAME	APPLICATIONS	DESCRIPTION
CG AOX 1098 50%	Polyolefins - Polyurethanes - Engineering Thermoplastics.	Liquid dispersion 50 % of phenolic antioxidant, suitable for PU, PA and elastomers.
PHYSICAL FORM: LIQ		
CG AOX 1171	Engineering Thermoplastics.	Mixture of phenolic antioxidant and phosphite suitable for PA.
PHYSICAL FORM: PW		
GC B215, B220, B225, B561	Polyolefins - Engineering Thermoplastics.	Mixture of antioxidant 1010/168, suitable for PC, ABS, Polyester and PO.
PHYSICAL FORM: PW		
GC B900, B921	Polyolefins - Engineering Thermoplastics.	Mixture of antioxidant 1076/168, suitable for PC, ABS, Polyester and PO.
PHYSICAL FORM: PW		
GC UV LS 783	Polyolefins - Polyurethanes - Engineering Thermoplastics.	Mixture of 622/944 for several polymers.
PHYSICAL FORM: GR		
GC UV LS 791	Polyolefins - Polyurethanes - Engineering Thermoplastics.	Mixture of 770/944 for several polymers.
PHYSICAL FORM: PW		

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# Optical Brighteners

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC OB 2,5-thiophenediylbis (5-tert-butyl- 1,3-benzoxazole)		Polyesters - Polycarbonate - Polyamides Acrylics - Thermoplastic Polyurethanes - Polyvinylchloride - Styrene homo and copolymers - Polyolefins - Adhesives,	M.P./S.R Viscosity 201-205°C
<b>CAS n.</b> 7128-64-5	N N	and other organic substrates.	
PHYSICAL FORM: PW			
GC OB-1 2,2'-(1,2-Ethenediyldi-4,1- phenylene)bisbenzoxazole		Polypropylene plastic - hard PVC - ABS EVA - Polystyrene - Polycarbonate.	M.P./S.R Viscosity 355-360°C
CAS n. 1533-45-5 PHYSICAL FORM: PW			

# SMA

PRODUCT NAME	CHEMICAL FORMULA	APPLICATIONS	M.P./S.R Viscosity TGA
GC SMA 700 Random Copolymer  PHYSICAL FORM: GR	*	It can be used as modifier of the heat resistance of ABS, PS, AS and ASA improving thermal performance.  GC SMA 700 can be used as compatibilizer in PC and PET or as coupling agent for styrene resins and glass fiber.	
GC SMA 725 Random Copolymer  PHYSICAL FORM: GR	$ \begin{array}{c c} * - CH - CH_2 \\ \hline 0 & y \end{array} $	It contains maleic anhydride and styrene. It can be used as modifier of the heat resistance of ABS, PS, AS and ASA improving thermal performance. It can be used as compatibilizer in PC and PET or as coupling agent for styrene resins and glass fiber.	
GC SMA 800 Random Copolymer  PHYSICAL FORM: GR	$ \begin{array}{c c} N & \parallel & C \\ \downarrow & \downarrow & \downarrow & \downarrow \\ * + CH - CH_2 - CH_2$	Because of the hyper reactivity of SAN chain and maleic anhydride, it is particularly suitable as compatilizer for resin alloy like PA/ABS, PC/ABS, PC/ASA, PA/ASA, ABS/PET, etc.	

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# Notes

# Where We Are in the world

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### **PLASTIC ADDITIVES**

